



Silicones, Inc.

P.O. Box 363
High Point, NC 27261
Tel: 336-886-5018
Fax: 336-886-7122
www.silicones-inc.com

RTV-2 Silicones Since 1974

Product Information

GI-177A

DESCRIPTION

GI-177A is a unique activator that is to be used in place of GI-1000A to give an *extremely* accelerated work and cure time. This catalyst was designed to be used with any GI-Base to patch, repair or "glue" RTV-2 silicones. It is available in a one minute cure, red, or five minute cure, blue. It is also available clear.

MIXING INSTRUCTIONS

Mix 10 parts by weight of GI-Base with 1 part by weight GI-177A in a container. Stir thoroughly and quickly by hand until a uniform color results.

Immediately place mixed material on area to be patched. Use some sort of holding device if necessary to keep the seams or pieces together. Complete cure will be obtained in approximately thirty minutes.

This catalyst is *not* recommended as a mold making catalyst. The cure and work time are too short to allow proper mold building techniques. Be sure to have the patched area cleaned prior to applying GI-177A and GI-Base mixture as some materials will leave residues and serve as a release, causing delamination.

The information contained in this product information sheet is based on sources believed to be accurate. It is offered in good faith, but without guarantee since the conditions of use are beyond our control. All risks of use are assumed by the user.